



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3492-3

Job Sheet 195003



Part No: D3492-3

Job Qty: 16 pcs

Part Name: Plug



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/13/19

Job Tracking No: RA643

Due Date: 5/16/19

Created By: Jennifer Renwick

Type: Return

Description:

Note: DWG REV E IPP Rev:A 11.04.19 per dwg revC DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
150	Rework Startup	16 pcs	5/16/19	5/16/19	0.00	0.00			DAS 61 9-89
160	Packaging 3-1 - Stock - B4B	16 pcs	5/16/19	5/16/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		DAS 28 9-89
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		
							Packaging 3 - 20 - B4B		
							Packaging 3 - 21 - B4B		
							Packaging 3 - 22 - B4B		
							Packaging 3 - 23 - B4B		
							Packaging 3 - 24 - B4B		
							Packaging 3 - 25 - B4B		
							Packaging 3 - 26 - B4B		
							Packaging 3 - 27 - B4B		
							Packaging 3 - 28 - B4B		
							Packaging 3 - 29 - B4B		
							Packaging 3 - 30 - B4B		
							Packaging 3 - 31 - B4B		
							Packaging 3 - 32 - B4B		
							Packaging 3 - 33 - B4B		
							Packaging 3 - 34 - B4B		
							Packaging 3 - 35 - B4B		
							Packaging 3 - 36 - B4B		DAS 21 9-89
170	QC 21 - SA	16 pcs	5/16/19	5/16/19	0.00	0.00	QC 21 - SA - 21		
							QC 21 - SA - 70		
							QC 21 - SA - 53		

Part Op 160 - (Identify as per dwg & Stock Location: _____) LOCATION : FP001
Descriptions: 170 - (QC21- Final Inspection - Work Order Release)



Container No: S181407



Part: D3492-3

Job No: 195003

Serial No/Batch: S091848

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

CANADA

TEL : 1 613 632-5200

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Date: 05/15/19

2AD
13
08-0

2AD
85
08-0

Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D3492-3	Plug	16 pcs (1 ea)	150-Rework Startup	5165129	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
150-Rework Startup	D3492-3	16	147	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plug	0.750inches $\pm$ 0.010	0.760 0.740		
2	Plug	0.582inches + 0.000 - 0.002	0.582 0.580		
3	Plug	0.045inches + 0.000 - 0.002	0.045 0.043		
4	Plug	0.060inches $\pm$ 0.005	0.065 0.055		
5	Plug	0.060inches $\pm$ 0.005	0.065 0.055		
6	Plug	0.500inches $\pm$ 0.010	0.510 0.490		
7	Plug	0.090inches + 0.000 - 0.002	0.090 0.088		

Plex 5/13/19 10:39 AM Dart.Renwick.Jennifer

	Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada	D3492-3 Job Sheet 192426 
	Tel (613) 632-5200 Fax 613 632-5246	
Part No: D3492-3 Part Name: Plug  Part Weight: 0 lbs Job Created: 3/25/19 Due Date: 3/27/19 Type: Return Note: DWG REV E IPP Rev:A 11.04.19 per dwg revC DD verf:EC Ship Via:	Job Qty: 16 pcs Status: New Job Tracking No: RA643 Created By: Jennifer Renwick Description:	Priority: Low
Bill of Materials		

Cancelled
New# 195003

2
Pack 2 Receiving -
Job Routing
No WC'S

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
100	Hardinge - 1	16 pcs	3/27/19	0.00	0.60		Hardinge - 1		
150	QC 3	16 pcs	3/27/19	0.00	0.00		QC 3 - 10		
							QC 3 - 13		
							QC 3 - 15		
							QC 3 - 17		
							QC 3 - 18		
							QC 3 - 2		
							QC 3 - 28		
							QC 3 - 3		
							QC 3 - 30		
							QC 3 - 34		
							QC 3 - 36		
							QC 3 - 41		
							QC 3 - 51		
							QC 3 - 58		
							QC 3 - 59		
							QC 3 - 68		
							QC 3 - 9		
							QC 3 - 40		
							QC 3 - 19		
160	Packaging 3 - 1 - Stock - B4B	16 pcs	3/27/19	0.00	0.00		Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		
							Packaging 3 - 20 - B4B		
							Packaging 3 - 21 - B4B		
							Packaging 3 - 22 - B4B		
							Packaging 3 - 23 - B4B	PC.	
							Packaging 3 - 24 - B4B		
							Packaging 3 - 25 - B4B		
							Packaging 3 - 26 - B4B		
							Packaging 3 - 27 - B4B		
							Packaging 3 - 28 - B4B		
							Packaging 3 - 29 - B4B		
							Packaging 3 - 30 - B4B		
							Packaging 3 - 31 - B4B		
							Packaging 3 - 32 - B4B		
							Packaging 3 - 33 - B4B		
							Packaging 3 - 34 - B4B		
							Packaging 3 - 35 - B4B		
							Packaging 3 - 36 - B4B		
170	QC 21 - SA	16 pcs	3/27/19	0.00	0.00		QC 21 - SA - 21		
							QC 21 - SA - 70		
							QC 21 - SA - 53		

3
QC5
WC 3

Part Op 100 - (Hardinge) 1-Turn as per Folio FA632 & Dwg D3492
 Descriptions: 150 - (QC3- Inspect Part Finish)
 160 - (Identify as per dwg & Stock Location: _____) LOCATION : FP001
 170 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3492-3	Plug	16 pcs (1 ea)	100-Hardinge - 1	5165129

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Hardinge - 1	D3492-3	16	207	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plug	0.750inches ± 0.010	0.760 0.740		
2	Plug	0.582inches + 0.000 - 0.002	0.582 0.580		
3	Plug	0.045inches + 0.000 - 0.002	0.045 0.043		
4	Plug	0.060inches ± 0.005	0.065 0.055		
5	Plug	0.060inches ± 0.005	0.065 0.055		
6	Plug	0.500inches ± 0.010	0.510 0.490		
7	Plug	0.090inches + 0.000 - 0.002	0.090 0.088		

Plex 3/25/19 9:30 AM Dart.Renwick.Jennifer

Inspection Sheet Complete RA643

Customer QA Ref #

0

Part Number	Original Batch / Serial # / Ctrl #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order instructions
D3492-3	S091848		15 16	☐ yes	☒ yes	☐ yes	☐ yes	STOCK		S165129	192426	Part return with no damage. Return in stock. I.D. with new batch.
D3492-3	S091848		15							S165128		
NAS1611-013	S106791		16	☐ yes	☒ yes	☐ yes	☐ yes	STOCK		S165130		Part return with no damage. Return in stock. I.D. with new batch.
0			0	☐ yes	☐ yes	☐ yes	☐ yes					
0			0	☐ yes	☐ yes	☐ yes	☐ yes					
0			0	☐ yes	☐ yes	☐ yes	☐ yes					
0			0	☐ yes	☐ yes	☐ yes	☐ yes					

QC Approval: AT

Date: 22-Mar-19

Special Return/Rework Instructions:

195003